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introduction

| introduction

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X1 = Back to basics

— 02

There is a science to simplicity that is often overlooked in the hustle and bustle of the modern age. In design, a successful union of form and function is an instant catalyst for increased productivity.

(Space) good usage =

(efficiency + workflow + teamwork)² The X1 Series is designed to make your life simpler. The system embraces a cost-effective, minimalist approach, using fewer parts than conventional workplace furniture. The advantages are easy assembly and a neat work environment with ample space above and below the table.

(change)? = constant

Every organization has a variable timetable for "churn" and "expansion". The X1 provides a simple solution to allow for change. A table can be enlarged by adding a few parts. Similarly, a large table can be sectioned into a few smaller tables by simply adding or subtracting legs or beams.



| teamwork



Two heads are undoubtedly better than one. The ideal structure of team workstations combines both the opportunity for interactivity and privacy.

The unique design of the X1 workbench system distributes the weight of many tabletops across fewer legs, creating more open space for movement without obstruction.

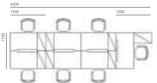


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| teamwork

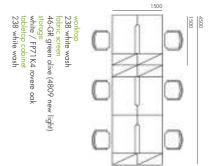


The X1 system offers several configurations to easily accommodate additional individual workstations in constrained areas. With an add-on end table a manager can oversee daily workflow. And as the add-on end table requires only two additional legs, it translates to cost and space savings.



worktop 238 white wash fabric screen 46-GR green olive (4809 new light) storage white / FP71K4 rovere ook tabletop cabinet 238 white wash



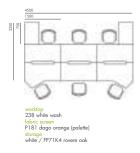


This communal workstation features a spacious layout that is ideal for an open exchange of ideas and rapid information flow. Laminated glass or fabric screens separate two rows of workbenches, maintaining privacy. The X1 tabletop cabinets together with XK pedestals and drawers provide extra storage space.



The back of the cabinet is fitted with a tackable board, available in a wide range of fabrics and colours. A complementary addition to the X1 unit, the XK open shelf cabinet offers increased storage and workspace.

| teamwork



Shapes do matter. Angular tabletops are pleasant aesthetic enhancements to the basic workbench. By altering the line of sight a mere 30°, a new perspective is achieved. This new configuration breaks the monotony of straight lines, is more ergonomic and increases work space.

90° return tables form natural barriers while offering additional table space.

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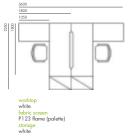


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| teamwork



The L-shaped configuration is very popular due to its generous tabletop space which is ideal for work environments with heavy paperwork.



The XK open shelf storage can be placed at the end of the X1 workbench to store books, files, reference materials, and even serve as a tabletop for computer peripherals.

A tackable fabric privacy screen distinctly separates the two facing workstations.

executive



Artwork on the background courtesy of: **1degOFF design + gallery** www.1degoff.com



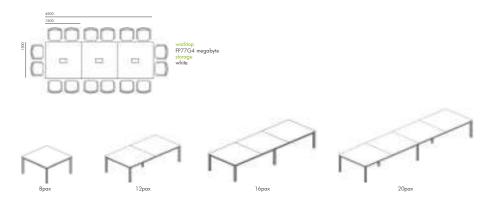
The executive interacts with the team on a regular basis and often requires more desk space. The sturdy frame design utilizes only four legs and a thin 18mm wood tabletop. Combined with the XK cabinets, the executive office exudes sophistication and class. The simple designs with natural wood grain finishes possess a timeless appeal.

A custom-fitted Netbox Turn offers a wide selection of power, on/off switches and communication modules at your fingertips. When not in use, the closed Netbox Turn is neatly flushed with the tabletop.





meeting



The heart and soul of any company is expressed in the meeting room. It is a place where lasting impressions are made, ideas are generated, and deals are closed. For a natural dialogue to occur, comfort is paramount.

The X1 system of rectangular meeting tables has the flexibility to be configured into several sizes, varying from 8 to 20 persons. Ever mindful of leg room, the sizable table has only 4 outer legs and 2 center legs for support. The Netbox Axial with power and data outlets can be custom-fitted into the center of the table for presentations or videoconferencing.

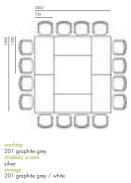


meeting



The X1 system of 'U' and 'O' shaped meeting tables has the flexibility to be configured into several sizes varying from 12 to 24 persons. The Netbox Global with power and data outlets cater for presentations or videoconferencing. The netbox offers up to 7 gangs of various modules of connectivity.

Modesty screens, which come in several colours, are also available.













| training



Training is a critical process in any business. The X1 classroom configuration allots generous desk space with modesty screens as an option. Each desk can be outfitted with a netbox and wire basket for cable management.

	3600					
3						
	00	0	0			
	-	-	-			
	00	0	0			
	worktop white modesty screen light green storage 201 graphite grey /	' white				

| cable management

Cable management should complement the workplace. The X1 system organises the wiring both above and below the tabletop. With the addition of vertical risers and horizontal wire trays, the X1 provides basic yet functional cable management.

Above:

The Netbox M placed on wire trays under the table, ideal for regularly plugged in devices.

Right:

The Netbox Global features up to 5 gangs of outlets on top of the table which is convenient for mobile devices that require consistent power sources.





 Adopting a simple yet unique twist and lock design, wire holders can be conveniently placed along the table frame for horizontal cable management without using additional parts or tools.

Similarly, use wire clips which easily clipon along the table legs for vertical cable management.

2. Alternatively, a plastic strip snap-fitted along the table leg instanly manage cables.



| details



Every attention has been paid to the finishing and details. Each piece has been designed and manufactured to meet exceptional aesthetic and technical standards.

- 1. The tabletop screens feature rounded corners to complement the modern workstation design.
- 2. A subtle cutout functions as an elegant cable outlet.
- 3. X1 can be custom-fitted with outlet modules such as the Netbox Axial which features up to 7 gangs of outlets. The outlets can be configured to meet the electrical standards of most countries.
- 4. The Netbox Axial can be concealed even when it is in use.
- Manufactured by a high precision moulding process, the innovative, patented twist and lock design of the table brackets securely locks the tabletop to the frame.
- Cast from high strength yet lightweight aluminium, the patented corner joints hold the legs and frame sturdily together in a quick assembly.



accessories



For glass privacy screens, innovative rubber protectors are used with the screen clamps. The distinctive signature screen clamps hold fabric screens stylishly in place. Privacy screens are available in a variety of options including laminated glass, fabric and tackable fabric. Moreover, the laminated glass screen can also function as a white board.

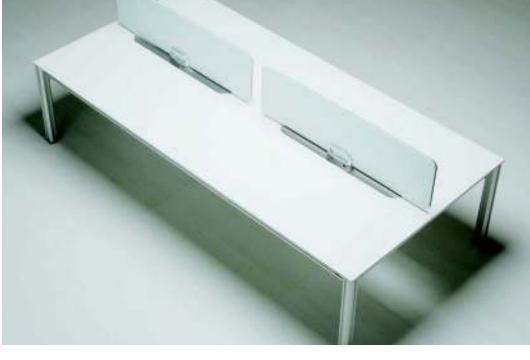
The X1 system offers several accessories to complement the office work flow. While increasing privacy, the multi-purpose fabric screens hold name tags. Special double-sided hooks on the fabric screens support accessories such as A4 trays. Besides A4 trays, the double-sided hooks hold accessories such as stationary caddy. X1 tabletop cabinets offers storage while increasing privacy.

| standard finishes

| understanding X1

easy assembly





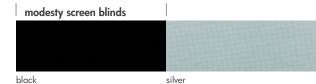
The beauty and simplicity of the X1 system extends beyond its appearance. The sturdy frame is remarkably easy to assemble. The patented twist and lock system of the interlocking joints means quicker assembly with less hassle.



white

frame

natural anodised



Note:

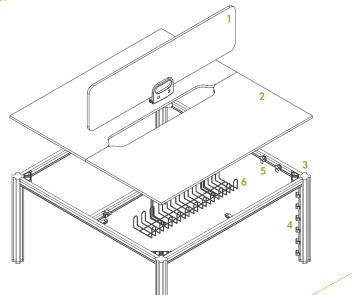
Finishes are displayed for reference only and will vary by printer from the actual material color.
 Before specifying a material, please refer to a physical sample or swatch for true color and detail.

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| understanding X1

X1 is easy to:

- plan
 configure
 order
- install
- change

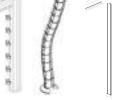


| elements

1. screen:

fabric screen tackable fabric screen laminated glass whiteboard

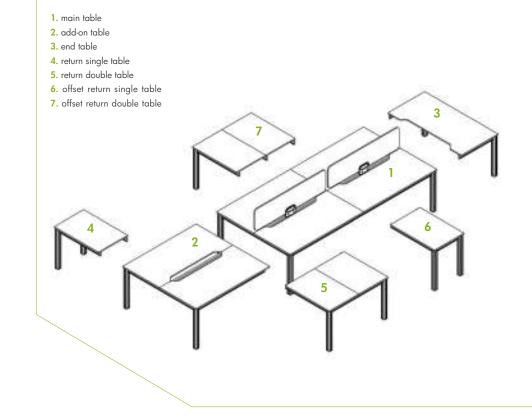
- 2. worktop
- 3. frame
- 4. vertical cable management
- options: 2. 3

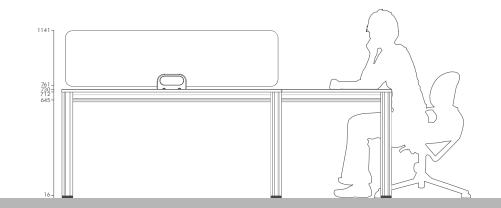


5. horizontal cable management



| add-on concepts





| technical specifications



worktops

18mm thick European E1 grade melamine-faced particle board with 2mm thick impact resistant PVC edging. Finishes are scratch and abrasion resistant with a minimum density of 620 kg/mc \pm 5%.

frame & leg structure

Extruded from aluminium alloy grade 6063 strengthened with T5 treatment. Surfaces are treated with 10 microns thick corrosion resistant anodising layer.

screens

Fabric Screens

18mm thick European E1 grade particle board covered with fire resistance fabric, according to BS476 part 7 Class 1 standard.

Tackable Fabric Screens

18mm thick European E1 grade particle board glued with 5mm thick durable plastic foam material made of Ethylene Vinyl Acetate (EVA) sheet on each side, covered with fire resistance fabric, according to BS476 part 7 Class 1 standard.

Glass Screen

6.38mm thick translucent white laminated glass.

plastic components

Made from nylon, polyoxymethylene (POM), acrylontitrile butadiene styrene (ABS), high density polyethylene (HDPE) and thermoplastic elastomer (TPE) for strength and wear resistance and using the injection moulding process for precision.

die casting components

Made from high strength and lightweight aluminium alloy grade ADC-12 with satin polished finish using die casting process.

cable management

Horizontal

Use nylon wire holders to manage cables along the aluminum table frame. Wire trays below worktops hold power and data outlets that are seldom accessed.

Vertical

HDPE clips along the table legs or PVC strips along the grooves of table legs run wires from the floor to aluminum table frame. The option of the plastic vertical wire riser is also available.

For power and data outlets that are often accessed, use the Netbox system which is custom-fitted at tabletop and offers up to 7 gangs of various modules of connectivity.

modesty screen

Fabrics are made 100% PES Trevira CS, fire rated to Class B1, DIN4102 standard. Other Fabrics are available on request.

X1 storage

Tabletop Cabinet

Made from 18mm thick melamine-faced chipboard employing folding carcass technology and KD fittings.

| product codes

table top

rectangular worksurface with cutout for wire - 600mm depth cutout for wire - 750mm depth



rectangular worksurface - 750mm

1350 x 750 x 18

1500 x 750 x 18 1650 x 750 x 18

1800 x 750 x 18

depth

X1-W137

X1.W157

X1-W157 X1-W167 X1-W187
 X1-W137CW
 1350 x 750 x 18

 X1-W157CW
 1500 x 750 x 18

 X1-W167CW
 1650 x 750 x 18

 X1-W187CW
 1800 x 750 x 18

depth

X1-W139

X1.W159

X1-W157 X1-W169 X1-W189

X1-W219

X1.W249



1350 x 900 x 18

1500 x 900 x 18

1650 x 900 x 18 1650 x 900 x 18 1800 x 900 x 18

2100 x 900 x 18

2400 × 900 × 18

rectangular worksurface -

1200mm depth

main table frame

750mm depth

0mm rectangular worksurface with extension and cutout for wire

X1-W139CW X1-W159CW X1-W169CW

X1.W189CW

extension and cutout for wire -600mm depth

rectangular worksurface -

X1-W1515 1500 x 1500 x 18

main table frame -

900mm depth

1500mm depth

1350 x 900 x 18 1500 x 900 x 18 1650 x 900 x 18

1800 x 900 x 18

rectangular worksurface with

cutout for wire - 900mm depth



X1-WE157CW 1500 x 750 x 18 X1-WE167CW 1650 x 750 x 18 X1-WE167CW 1800 x 750 x 18

rectangular worksurface -

600 x 600 x 18 750 x 600 x 18 900 x 600 x 18

1050 x 600 x 18

1200 x 600 x 18

1350 x 600 x 18 1500 x 600 x 18

1650 x 600 x 18

1800 x 600 x 18

rectangular worksurface with

extension and cutout for wire

600mm depth

X1-W066

X1-W000 X1-W076 X1-W096

X1-W106

X1.W126

X1-W136 X1-W156

X1-W166

X1-W186

750mm depth



 X1-W1811
 1800 x 1100 x 18
 X1-W1512
 1500 x 1200 x 18

 X1-W2111
 2100 x 1100 x 18
 X1-W2412
 2400 x 1200 x 18

table frame

X1-TFR-M136

X1-TFR-M156

X1-TFR-M166 X1-TFR-M186

main table frame -600mm depth

1350 x 600 x 712

1500 x 600 x 71

1650 x 600 x 712

1800 x 600 x 712



 X1-TFR-M137
 1350 x 750 x 712

 X1-TFR-M157
 1500 x 750 x 712

 X1-TFR-M167
 1650 x 750 x 712

 X1-TFR-M187
 1800 x 750 x 712

 X1-TFR-M139
 1350 × 900 × 712

 X1-TFR-M159
 1500 × 900 × 712

 X1-TFR-M169
 1650 × 900 × 712

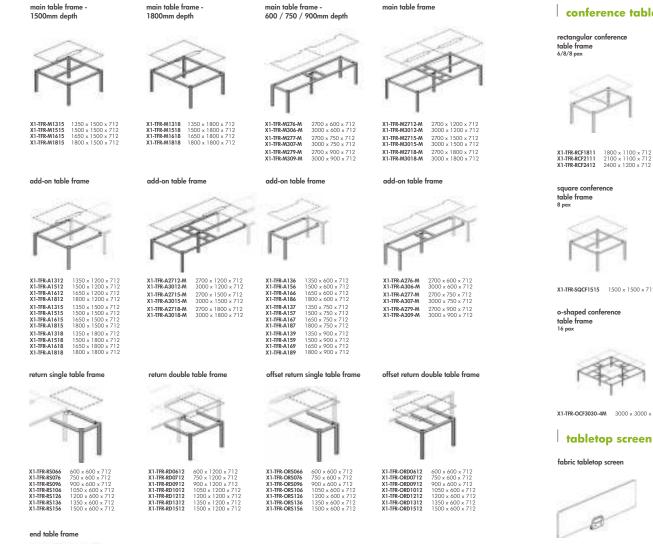
 X1-TFR-M189
 1800 × 900 × 712



main table frame -

1200mm depth

Global patent pending, Patent Application No. 200702072-0 Specifications subject to change without notice.



conference table frame





X1-TFR-RCF3012-M 3000 × 1200 × 712 X1-TFR-RCF3015-M 3000 × 1500 × 712



X1-TFR-RCF4512 4500 x 1200 x 712 X1-TFR-RCF4515 4500 x 1500 x 712

u-shaped conference

table frame

16 pax

rectangular conference

table frame



X1-TFR-RCF6015-M 6000 x 1500 x 712

u-shaped conference

table frame

16 pax

rectangular conference

table frame

20 pax

1800 x 1100 x 712 2100 x 1100 x 712 X1-TFR-RCF2412 2400 x 1200 x 712



X1-TFR-SQCF1515 1500 x 1500 x 712 X1-TFR-UCF3030-3M 3000 x 712 X1-TFR-UCF4530-3M 4500 x 3000 x 712 X1-TFR-UCF6030-5M 6000 x 3000 x 712

X1-TTSC06F X1-TTSC07F X1-TTSC09F

X1-TTSC10F

X1-TTSC12F X1-TTSC12F X1-TTSC13F X1-TTSC15F

X1-TTSC16F

X1-TTSC18F

550 x 380 x 18 700 x 380 x 18

850 x 380 x 18

1100 x 380 x 18

1100 x 380 x 18 1150 x 380 x 18 1300 x 380 x 18 1450 x 380 x 18

1600 x 380 x 18 1750 x 380 x 18

o-shaped conferenced table frame 20 pax

tackable fabric

tabletop screen

X1-TTSC06TF X1-TTSC07TF X1-TTSC09TF

X1-TTSC10TE

X1-TISCIOIF X1-TISC12TF X1-TISC13TF X1-TISC15TF

550 x 380 x 28 700 x 380 x 28 850 x 380 x 28

1100 x 380 x 28

1100 x 380 x 28 1150 x 380 x 28 1300 x 380 x 28 1450 x 380 x 28

X1-TTSC16TF X1-TTSC18TF X1-TTSC18TF 1750 x 380 x 28

u-shaped conference

table frame

12 pax

o-shaped conference table frame 24 pax



X1-TFR-OCF3030-4M 3000 x 712 X1-TFR-OCF4530-2M 4500 x 3000 x 712 X1-TFR-OCF6030-6M 6000 x 3000 x 712



550 x 380 x 6 700 x 380 x 6 850 x 380 x 6 X1-TTSCOALGW X1-TTSC07LGW X1-TTSC07LGW X1-TTSC09LGW X1-TTSC10LGW 1100 x 380 x 6 X1-TTSC12LGW X1-TTSC12LGW 1150 x 380 x 6 1300 x 380 x 6 X1-TTSC15LGW 1450 x 380 x 6



X1-TFR-E126

X1-TFR-E156

X1-TFR-E186

X1_TER_F127

X1-TFR-E127 X1-TFR-E157 X1-TFR-E187

X1-TFR-E129 X1-TFR-E159

X1_TER_F189

1200 x 600 x 712

1500 x 600 x 712

1800 x 600 x 712

1200 x 750 x 712

1500 x 750 x 712 1500 x 750 x 712 1800 x 750 x 712

1200 x 900 x 712 1500 x 900 x 712

1800 x 900 x 712

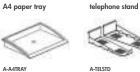
accessories

X1-ACHK1





stationary caddy A4 paper tray



hook

A-HOOK

A-TELSTD

modesty screen

cd holder X1 name plate single * only for 18mm thick fabric scre A-CDHOLD X3-NAMPLTSD



X3-NAMPLTS

A-STACADDY

X1-MSBL10 1050 x 368 X1-MSBL12 1200 × 368 X1-MSBL13 1350 × 368 X1-MSBL15 1500 x 368 X1-MSBL16 1650 x 368 X1-MSBL18 1800 x 368

X1-MSBL21 2100 x 368

wire strip

 XK-FCD2-7307
 750 x 450 x 730

 XK-FCD2-7309
 900 x 450 x 730

swing door cabinet

XK storage

XK-FMP-612 420 × 500 × 570 **XK-FMPSKR-612 420 × 500 × 570

pedestal **pedestals without soft closing metal drawers



XK-FMPHD-612 420 × 500 × 570 **XK-FMPHDSKR-612 420 × 500 × 570

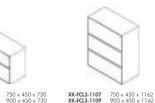


XK-FCD2-1107 750 x 450 x 1162 XK-FCD2-1109 900 x 450 x 1162

 XK-FCD2-1507
 750 x 450 x 1560

 XK-FCD2-1509
 900 x 450 x 1560

lateral file cabinet



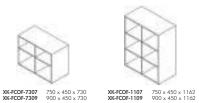


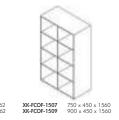


XK-FCL3F-1507 750 x 450 x 1560 XK-FCL3F-1509 900 x 450 x 1560

open shelf cabinet

XK-FCL2-7307 XK-FCL2-7309





accessories (*) -add (F) fabric tackable, (L) laminate, (ML) melamine



cable management







X1-WIRESTRIP

X1 storage

tabletop cabinet back to back

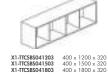
 X1-TTCBTB040606
 400 x 600 x 640

 X1-TTCBTB040706
 400 x 750 x 640

 X1-TTCBTB040906
 400 x 900 x 640









| technical specifications

XK storage

Storage

Are made from 18mm thick melamine-faced chipboard using folding carcass technology and KD fittings.

A4/Foolscap filing drawers Have full extension, ball bearing slides. Optional soft-closing feature for all pedestals is available.

Mobile Pedestals

Mobile pedestals have anti-tilt casters. All pedestals have quality German locks with removable inner cylinders and are master keyed up to 2000 different combinations.

Melamine Faced Chipboard

18mm thick European E1 grade melamine-faced particle board with impact resistant 2mm PVC edging. Finishes are scratch and abrasion resistant with a minimum density of 620 kg/mc \pm 15%.

Membrane Pressed Board

18mm thick European E1 grade melamine-faced particle board with impact resistant 2mm PVC edging. Finishes are scratch and abrasion resistant and at a minimum density of 620kg/mc ±15%.

Fabric Board

Covered with fire-resistant fabric, according to BS476 part 7 Class 1 standard.

Aluminum Handles

Extruded from grade 6063 alloy strengthened with T5 treatment. Surfaces are treated with a 10 micron thick corrosion resistant anodizing layer.

Folding carcass technology

The XK Folding Carcass is manufactured from a fully automated production line. During the manufacturing process, the carcass is automatically transferred on roller tracks between different machines. These CNC machines allow for flexible small batch production at a high-level of efficiency, minimizing operators needed. Thus, this ensures the production of XK carcasses to be of the highest quality and accuracy.

The advantages of the 45 degree mitre joint of the folding carcass:

- High level of precision is achieved due to the fact that the carcass is a single component.
- Easy to assemble as there is no need for KD fitting.
- Tolerance free as side panel will always be flushed with the top and bottom panel.
- Tested to be 66% stronger than conventional dowelled carcass.
- · More resistant to steam and moisture as the joints are sealed.
- Warping is minimized due to the strengthened carcass.
- Aesthetically pleasing as there are no visible break lines.

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